Comparison of Water Treatment of Mine

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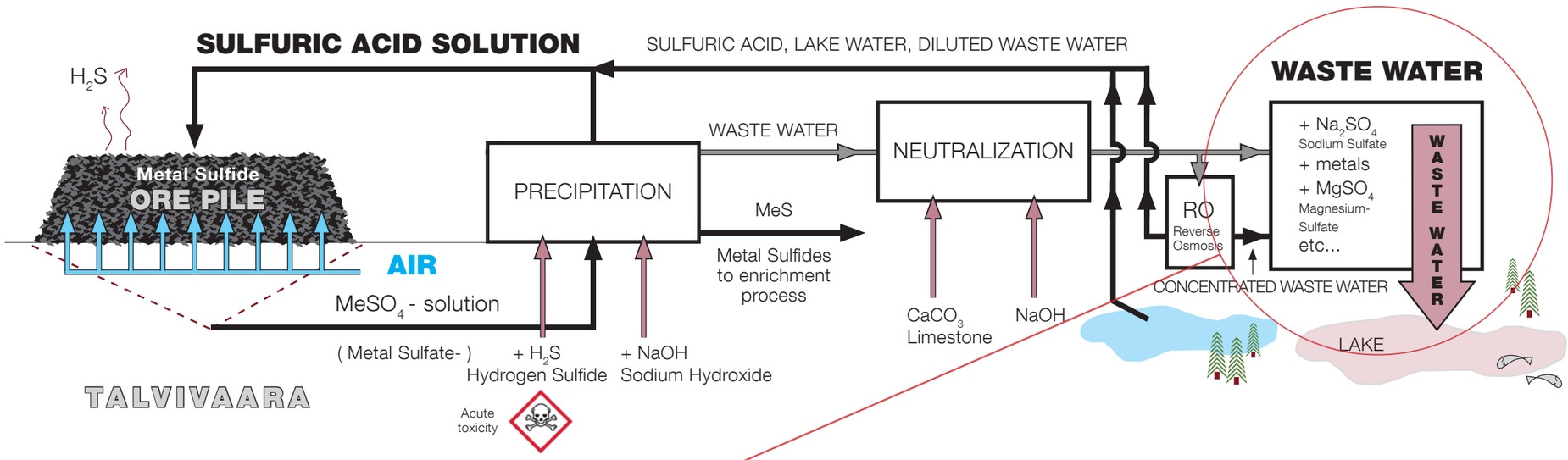
"BIOLEACHING" METHOD

150 m³ Na_2SO_4 - solution / 1 tn NiS = 10 000 tn NiS => 1 500 000 m³ of waste water



CAPEX AND OPEX

Investment approx.....2 Milliard €

Operating expenses include:

The use of many chemicals

The necessity to clean the process water/ Cleaning expenses

Only a few commodities for sale

Poor performance of the process

PRODUCTION EXPENCE

75 000 €/ton of Nickel

Stock Price of Nickel in 2015

14 500 €/ton of Nickel

LABOR FORCE

400 workers/10 000 ton of Nickel

PURE WATER METHOD

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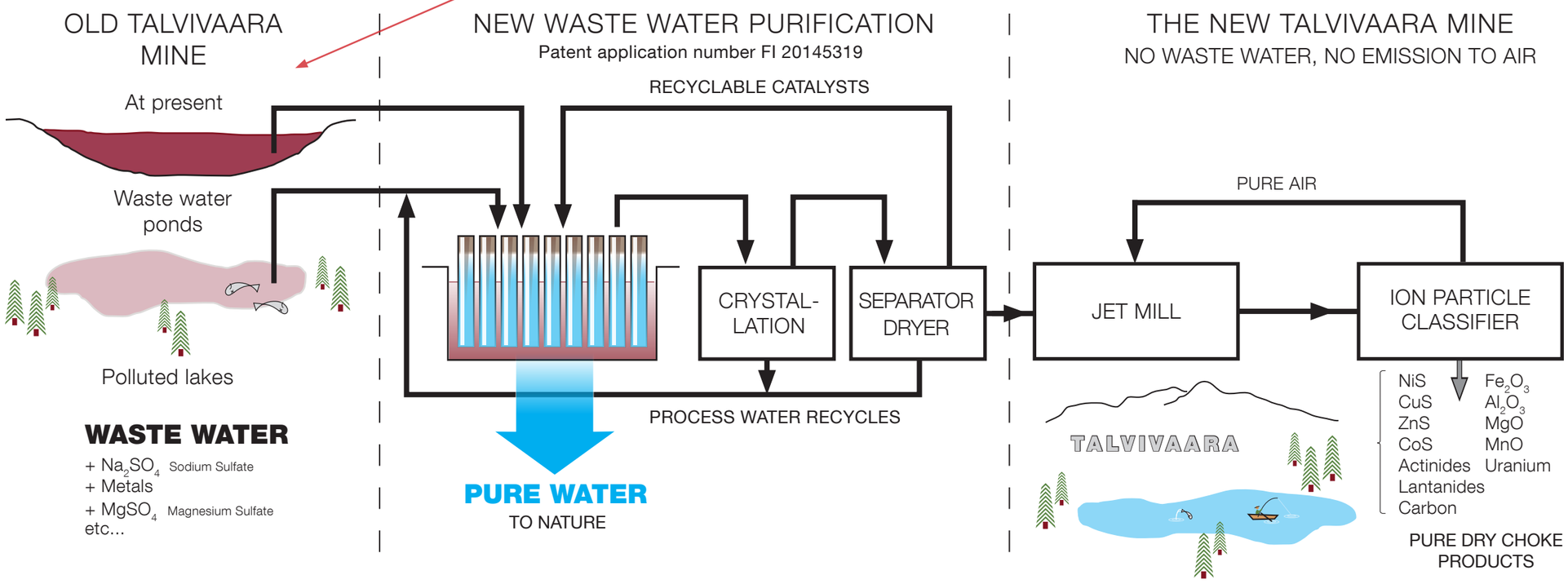
The "Bioleaching" Process will be terminated forever. The produced waste water (10 M m³) and the waste water (10 M m³) produced during the period of shutdown will be purified **on the mining site**. The mine will start the new operation by using the Dry Enrichment Technology.



INVESTMENT FOR THE OPERATION

Investment for the water purification..... 65 M€

Total 20 Mm³ of waste water

Period of purification 2 years

OPEX

1 – 2 €/m³ of waste water

LABOR FORCE

10 workers

ATTENTION

The water purification recovers commodities for sale